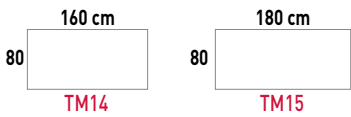


# TRAMA 10

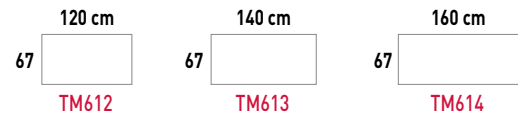
— By Alegre Design —



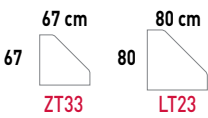
RECTANGULAR DESK 80 cm WIDTH



RECTANGULAR DESK 67 cm WIDTH

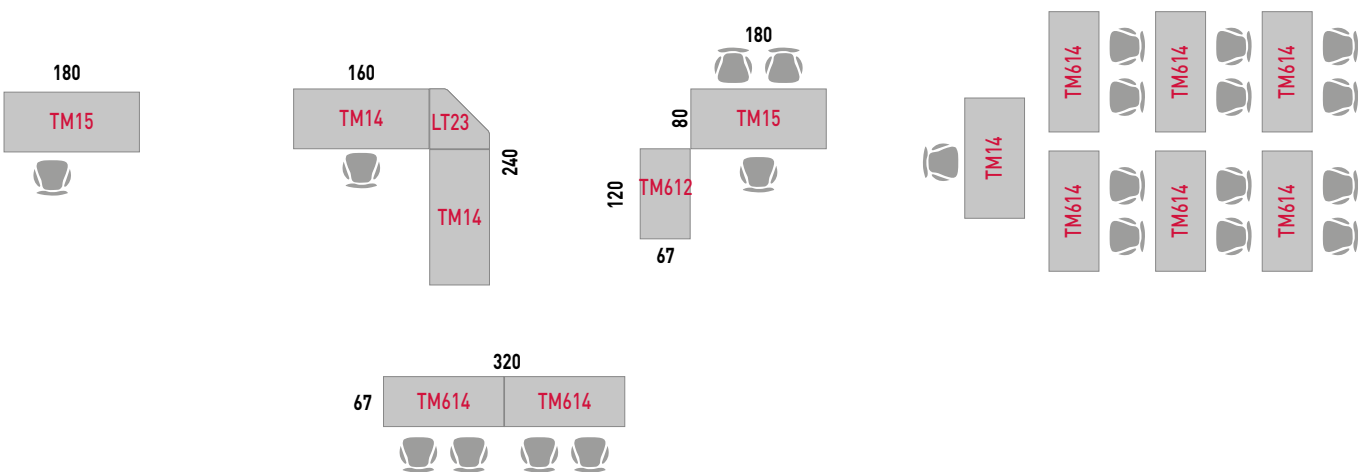


LINKS, DESKS AND RETURNS



SAMPLE LAYOUTS - TRAMA 10

RECTANGULAR DESKS



Extruded aluminium beam 1,5 mm thick

Aluminium arms

Leg: Ø 100x60 mm tube, 2 mm thick aluminium. Cable riser is included



Worktop in different finishes

Easy access to cable tray (optional)

Optional complements

Moulded aluminium feet with black Polypropylene leveller (P.P.) Anti-skid

## FRAME



- ① **Arms:** Moulded aluminium arms available in silver, white and black.
- ② **Beam:** Extruded aluminium profile, curved triangular shape 1,5mm thick with epoxy cover. Available in silver, White and black.
- ③ **Linking devices:** Moulded aluminium with epoxy cover. Available in silver or white. Black polypropylene (P.P) trim.
- ④ **Leg:** 100x60 mm diameter tube, 2 mm thick extruded aluminium. Available in silver, white and black.
- ⑤ **Feet:** Moulded aluminium foot available in silver, white or polished. Two different sizes:
  - 72 cm for desks 80 cm, 88 cm and 100 cm width.
  - 55 cm for desks and returns 60 cm and 67cm width.

## FRAME FINISHES



### Silver frame

Arm: Silver  
Beam: Silver  
Linking device: Silver  
Trim: Black  
Leg: Silver  
Foot: Silver  
Leveller: Black



### White frame

Arm: White  
Beam: White  
Linking device: White  
Trim: Black  
Leg: White  
Foot: White  
Leveller: Black



### Black frame

Arm: Black  
Beam: Black  
Linking device: Silver  
Trim: Black  
Leg: Black  
Foot: Polished  
Leveller: Black

## DESK TOP FINISHES

Melamine  
(25 mm)



White Lime Oak Light Oak Chestnut

(See finishes cards)

## LINKING DEVICE SYSTEM



Quick desk linking device. Desks are ready to be linked side to side. Linking device 4mm thick



## MATERIALS

Maximum use of materials to eliminate and minimize scraps. Use of recyclable and recycled materials in those components that do not affect the functionality and durability.

**84,28%**  
RECYCLED  
MATERIALS



## PRODUCTION

Maximum optimization of energy use. Minimal environmental impact. Last generation technological systems. Zero discharge of wastewater. No VOC coatings. Processes free of heavy metals, phosphates, OC and COD.

**100%**  
RECYCLABLE  
ALUMINIUM, STEEL  
& WOOD



## TRANSPORT

Detachable systems. Volumes that facilitate the optimization of space. Maximum reduction of energy consumption by transport.

**100%**  
RECYCLABLE  
PACKAGE AND THINNER  
FREE



## USE

Quality and warranty. Long lasting. Replacements available.

**EASY**  
TO CLEAN  
AND MAINTAIN



## DISPOSAL

Waste reduction. Supplier-manufacturer packaging reuse system. Components are easy to be separated. Inks in packaging are water-based, without solvents.

**96,51%**  
RECYCLABLE  
MATERIALS

## CERTIFICATES AND REFERENCES

The different programmes get points in different environmental categories to get the LEED certificate (sustainability, material and resources, water, energy and atmosphere, inner environment quality, innovation and design).



The mark of  
responsible forestry



EN ISO 14006:2011  
ECODESIGN Certificate



UNE-EN ISO 9001:2008  
ISO 9001 Certificate



UNE-EN ISO 14001:2004  
ISO 14001 Certificate



E1 Certificate  
by EN 13986



California 93120  
Compliant Formaldehyde Phase 2



ACTIU TECHNOLOGY PARK  
LEED® PLATINUM certified by USGBC  
Leadership in Energy & Environmental Design  
LEED® Gold certified 2011 - LEED® Platinum certified 2017

## STANDARDS

TRAMA has passed tests done in our technical department as well as the tests done in AIDIMA the Technological Institute for furniture. The tests correspond to UNE standards and office desks:

- **UNE: EN 527-1:2011.** Office Furniture. Desks. **Part 1:** Dimensions.
- **UNE: EN 527-2:2003.** Office Furniture. Desks. **Part 2:** Mechanical security requirements.
- **UNE: EN 527-3:2003.** Office Furniture. Desks. **Part 3:** Test to determine stability and structure resistance.
- **UNE: EN 15372:08.** Office Furniture. Strength, durability and safety. Requirements for domestic use desks. Office Furniture. Desks. **Part 2:** Strength, durability and safety.
- **UNE: EN 1730:13.** Furniture. Tables. Test methods for the determination of stability, strength and durability.
- **UNE: EN14073-2:05.** Office furniture. Tables and desks and storage furniture. Safety requirements.
- **UNE: EN 14073-3:05.** Office furniture. Tables and desks and storage furniture. Test methods for the determination of stability and strength of the structure.
- **UNE: EN 14074:05.** Office furniture. Tables and desks and storage furniture. Test methods for the determination of strength and durability of moving parts.